

Willow Stone™

INSTALLATION INSTRUCTIONS



Manufactured in choice of three colors:

Buff (Photo Above)
Charcoal Blend
Burgundy

PLEASE NOTE

For walls in excess of 36" in height, GEOGRID REINFORCING (tie-back) Material may be required for stability. Consult Manufacturers Recommendations and/or a Professional Engineer for proper design guidelines.

Willow Stone™ is easy to construct. It requires no mortar, footings or interlocking pins.

Willow Stone™ installation is simple because of an automatic setback and built-in interlock system. Each unit weighs only 25 pounds allowing for fast installation. Units are light enough to be placed by most homeowners.

STEP I: PLAN YOUR WALL PROJECT

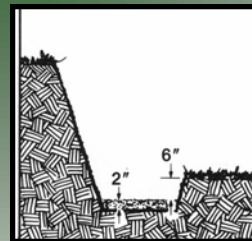
Before beginning construction, prepare a layout plan for your wall system. Be sure to consider draining patterns, soil conditions and local building codes. If you have questions concerning construction, ask your Dealer or a qualified engineer.

STEP II: PREPARE THE FOUNDATION

A solid foundation is essential to insure a well constructed, long lasting wall. Excavate a trench approximately 14 inches wide and 6 inches deep. This will allow for 2 inches of compacted granular fill (sand or gravel) and enough depth to bury one unit.

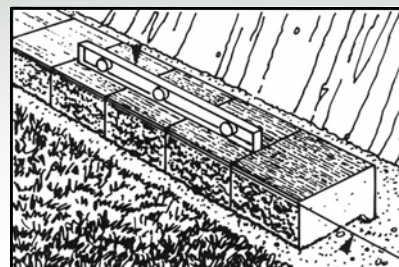


STEP II
PREPARE
YOUR
SITE



STEP III: INSTALL THE FIRST COURSE

Place first layer of Willow Stone™ face down on prepared foundation with self-interlocking heel facing down into foundation. Use carpenter level in ALL directions and use string-line to verify straightness. *****UNITS MUST BE LEVEL*****

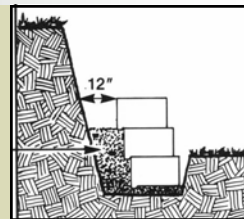


STEP IV: INSTALL THE BACKFILL

Backfill with 6-inch layers of granular fill during installation. **Compact each layer as you go.** Use of organic top-soil or clay-type soil is **not** recommended. Fill directly behind wall, for approximately 12 inches, should consist of granular material.

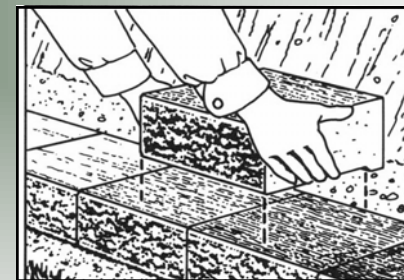
It is **very important** to back-fill each course as it is installed. Compacting backfill is an **absolute must.**

Granular Fill _____



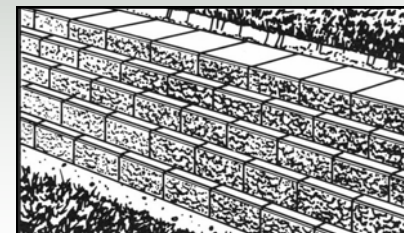
STEP V: INSTALL THE ADDITIONAL WALL COURSES

Position second course of wall units upon preceding layer and straddle top unit half way on top of two lower units. This staggers vertical joints of wall. No mortar or interlocking pins are required. Simply stack wall units with textured rockface forward and back interlocking heel set down. Built-in heel automatically establishes required set-



Repeat Steps
IV & V
Until your
Willow Stone™
Wall system
Is complete.

Build the
Willow Stone™
Wall System
NO MORE
Than 36 inches
High (8 courses)



Willow Stone™

The advantages of a Rockwood Retaining Wall

Fast...

Willow Stone™ is a system. A rear lip located on the under side of each Willow Stone block ensures precise alignment and setback, eliminating guesswork and making installation easy.

Simple...

Weighing only 42 pounds, Willow Stone™ is as easy to handle, as it is to install. Its size makes it perfect for any weekend project including but not limited to terraced gardens, tree rings and low retaining walls.

Strong...

Consisting of high quality concrete, Willow Stone™ stands up to the elements. Plus, the integrated rear lip resists soil pressure, creating a maintenance free wall for years to come.

Versatile...

Willow Stone's™ unique patented design makes it easy to create curves and shapes. Plus, the radius bottom eliminates the need for cleaning courses, saving time and hassle.

Willow Stone™

**Manufactured
&
Distributed By:**



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•Anvil Fence & Supply Co., Inc. •Duke Concrete Products, Inc. • The Fort Miller Co.
Inc. • The Fort Miller Service Corp. •The Tymetal Corporation

Available At:

Willow Stone™

Segmental Retaining Wall System



Willow Stone's™ simple and uncompromised design makes an ideal retaining wall solution for any landscape project. Plus, Willow Stone's 1/2 square foot design makes it easy to figure and even easier to install. Willow Stone™ can be used for a variety of landscape projects including curved walls, corners, garden walls, and more!

ROCKWOOD®
RETAINING WALLS
A better way.™